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**Product Information Guide** 

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# Liqui-Fuge LFS Rotary Drum Screen

The Model LFS Liqui-Fuge RDS, rotary drum screen is an automatic, self-cleaning fine screen for primary screening in municipal and industrial sewage treatment applications. The screens are also ideal for industrial applications such as slaughterhouses, tanneries, breweries and paper plants. The Liqui-Fuge RDS is designed to accept pumped flow and is internally-fed.

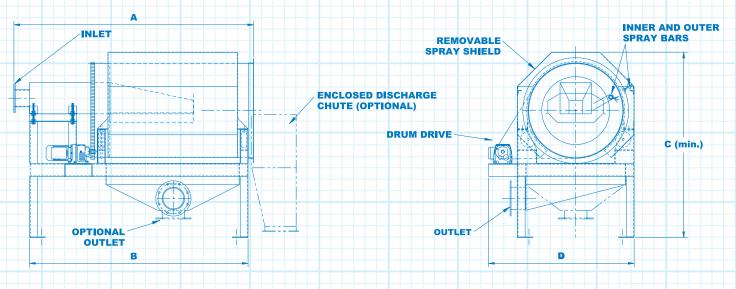
## Construction

The Liqui-Fuge RDS consists of a wedge-wire drum, internal and external spray system, flow distribution tray, support structure with trunnion wheels, drain pan (when required), removable enclosures and a drum drive system. The drum drive system consists of a gearmotor and a reliable, low maintenance

synchronous drive belt. All wetted parts and the support structure are constructed of either 304 or 316 stainless steel.

### Operation

Flow is pumped to the distribution tray where it is directed onto the rotating drum. Wastewater passes through the openings in the drum while the captured screenings remain on the drum surface. Radial flights inside the drum transport the screenings towards the discharge end of the drum. The screenings exit the unit and fall into a post screening device or a container. Spray water cycling is adjustable to ensure maximum performance.



### Diagram Measurements In Inches

### Screen Openings (in/mm) and Associated Flows (GPM)

Туре	А	В	С	D	Motor	0.020" / .50	0.030" / .75	0.040" / 1.0	0.060" / 1.5	0.080" / 2.0	0.100" / 2.5
LFS-244	7'-8"	6'-9"	4'-6"	3'-7"	1/2 HP	300	500	650	700	750	800
LFS-364	7'-8"	<b>6'-11</b> ½"	5'-11"	4'-8"	1 HP	800	1000	1125	1250	1365	1500
LFS-365	8'-8"	<b>7'-11</b> ½"	5'-11"	4'-8"	1 HP	1300	1500	1625	1750	1875	2000
LFS-366	9'-8"	<b>8'-11</b> ½"	5'-11"	4'-8"	1 HP	1800	2000	2125	2250	2375	2500
LFS-485	9'-0"	8'-4"	7'-0"	<b>5'-9</b> ½"	2 HP	2100	2300	2450	2575	2750	2900
LFS-486	10'-0"	9'-4"	7'-0"	<b>5'-9</b> ½"	2 HP	2500	2650	2800	2950	3200	3350
LFS-606	10'-5"	9'-8"	8'-0"	7'-0"	3 HP	2800	3000	3120	3250	3775	3825
LFS-608	12'-11"	12'-2"	8'-0"	7'-0"	3 HP	3800	4000	4100	4400	4600	4800
LFS-6010	14'-11"	14'-2"	8'-0"	7'-0"	5 HP	4800	5000	5100	5400	5600	5800

Note: Flow rates are based on clean water flows.

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